



Electric actuators

Elewave Series

- Electric Hand Flat Type (Standard stroke type/Long stroke type)
- Electric Hand (Standard type/High-speed type)
- **●**Electric Rotary Actuator **●**NS Slider





Electric actuators

Elewave Series

Based on the concept of a compact and lightweight design at a low-price.

Electric hand

Standard type: EWHA 🗆 A High-speed type: EWHA □ H

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Compact and lightweight electric hands that support high-speed operation

Standard type EWHA36A EWHA12A High-speed type EWHA24H EWHA36H EWHA6H EWHA12H

- Soft touch with desired speed control
- Desired stroke setting
- High precision and high rigidity with linear guide
- Mode selection for positioning and gripping force control
- Force control and missed step detection with stepping motor + encoder
- Sense gripping position with communication function
- Size detection enables workpiece selection

Electric rotary actuator CE

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Table type rotary actuators (adopting a hollow shaft) with seven torque variations



0.1 N·m [0.9 in·lbf], **0.25 N·m** [2.2 in·lbf], **0.5 N·m** [4.4 in·lbf], 1.0 N·m [8.9 in·lbf], 2.0 N·m [17.7 in·lbf], 4.0 N·m [35.4 in·lbf], 6.0 N·m [53.1 in·lbf]

Hollow diameter φ 6 [0.236] (EWHRT1A, EWHRT3A, EWHRT5A)

φ 12 [0.472] (EWHRT10A, EWHRT20A)

φ 17 [0.669] (EWHRT40A, EWHRT60A)

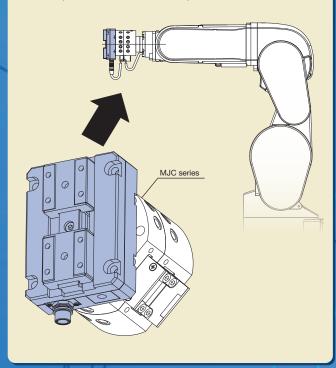
- High precision and high resolution positioning (eliminates backlash with unique structure)
- Stepping motor and missed step detection encoder
- Desired swing angle setting (64 points)
- Desired acceleration and deceleration (smooth, shockless operation even at low speed)
- Continuous operation in one direction
- Optional brake (the EWHRT1A has no brake option)

Expand the possibilities of manufacturing with user ideas!

Application example

Electric hand flat type unit (1)

Can be directly mounted to an auto hand changer (MJC Series). The low-profile, lightweight design promotes increased takt or more compact sizes for vertical multi-joint robots.

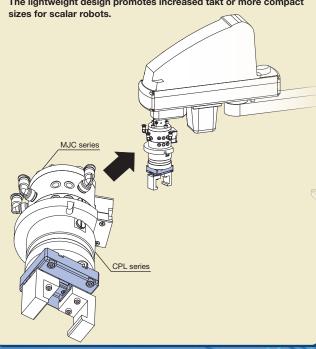


Electric hand flat type unit (2)

Can be mounted to a compliance light (CPL Series) with a

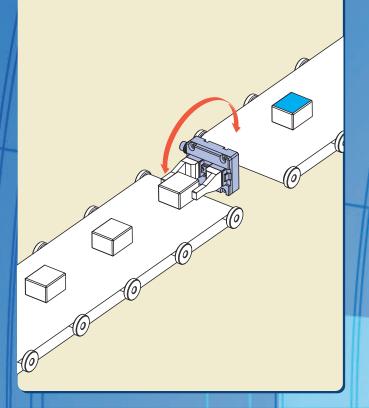
Can be directly mounted to the CPL Series or an auto hand changer (MJC Series).

The lightweight design promotes increased takt or more compact



Workpiece Reversal

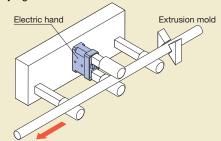
An electric hand flat type can be used to perform reversal in



Measurement of Outer Diameter

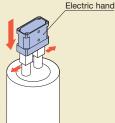
Example of preventing the inclusion of faulty tube mold items (with a different diameter)

Use the gripping mode and communication function to read external diameter data of the gripped tube to a PC to perform tolerance judgment.



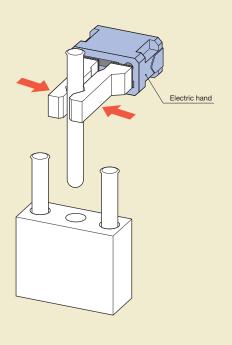
Measurement of Inner Diameter

Example of performing inner diameter judgment on containers and inner diameter judgment after making holes Attach the jig to the hand tip, and perform tolerance judgment by touching the inner surface of the workpiece with the hand in the gripping mode.



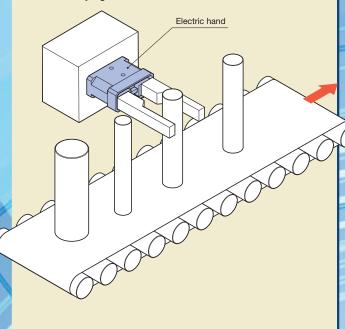
Gripping a Test Tube

Example of gripping delicate workpieces like a test tube



Workpiece Tolerance Determination

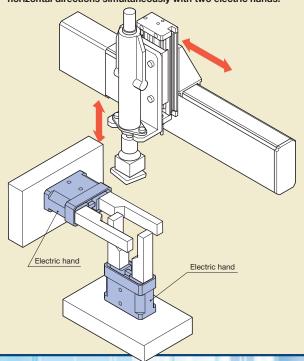
Example of preventing the inclusion of workpieces with a different diameter and preventing the leak of faulty items Grip the workpiece with the gripping mode and perform tolerance judgment.

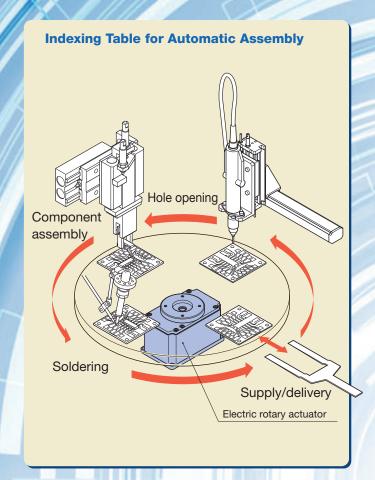


Correction of Parts Position

Example of gripping the workpiece with the positioning mode to perform position control

Perform part positioning correction between pick and place in the IC mounting process. Perform correction in the vertical and horizontal directions simultaneously with two electric hands.

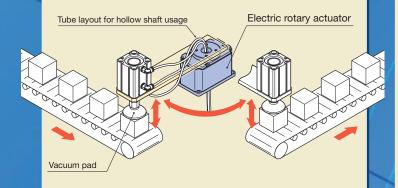




Application example

Swing Loading the Workpiece

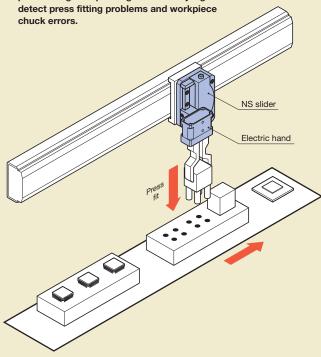
Example of tube layout for hollow shaft usage



Workpiece Press Fitting

Example of press fitting terminals of compact parts and case caulking, etc.

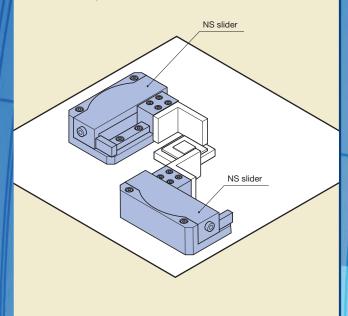
Perform climb motion with positioning mode and workpiece press fitting with pushing mode. Add judgment function to detect press fitting problems and workpiece



Correction of Parts Position

Example of gripping the workpiece with the positioning mode to perform position control

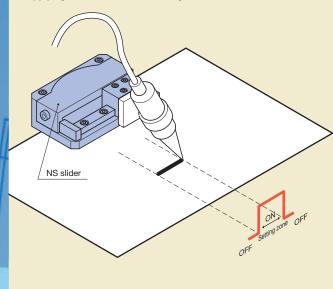
Perform device positioning correction in the SMT process. Perform correction in the vertical and horizontal directions simultaneously with two NS sliders.



Zone Output (Pulse array input type controller only)

Example of using zone output

Perform dispensing by performing external output at regular intervals via zone output during point movement. This can be used for simple straight line application of solvents and applying a fixed amount of coating, etc.



Safety Precautions (Elewave)

Make sure to read the safety precautions before use.

Before selecting and using the products, please read all the Safety Precautions carefully to ensure proper product use. The Safety Precautions described below are to help you use the product safely and correctly, and to prevent injury or damage to you, other people, and assets.

Make sure to also follow the safety regulations in JIS B 8433 (safety requirements for industrial robots).

The directions are ranked according to degree of potential danger or damage: "DANGER", "WARNING", "CAUTION" and "ATTENTION."

| <u>↑</u> DANGER | Indicates situations that can be clearly predicted as dangerous. Failure to avoid the indicated danger creates the risk of death or serious injury. It could also result in damage or destruction of assets. |
|------------------|--|
| ⚠ WARNING | Indicates situations that, while not immediately dangerous, could become dangerous. Failure to avoid the indicated danger creates the risk of death or serious injury. It could also result in damage or destruction of assets. |
| CAUTION | Indicates situations that, while not immediately dangerous, could become dangerous. Failure to avoid the indicated danger creates the risk of minor or semi-serious injury. It could also result in damage or destruction of assets. |
| ATTENTION | While there is little chance of injury, this content refers to points that should be observed for appropriate use of the product. |

This product was designed and manufactured for use in general industrial machinery.

- When selecting and handling equipment, the system designer or another person with sufficient knowledge and experience should always read the Safety Precautions, catalog, instruction manual and other documentation before commencing operation. Improper handling is dangerous.
- The customer is responsible for verifying and judging the compatibility of these products with your systems.

 After reading the Instruction Manual, catalog, and other documentation, always store them in a location that allows easy availability for reference to users of this product.
- Whenever transferring or lending the product to another person, always attach the catalog, instruction manual, and other documentation to the product where they are easily visible in order to ensure that the new user can learn how to use the product safely and properly.
- The danger, warning and caution items listed under these Safety Precautions do not cover all possible contingencies. Read the catalog and instruction manual carefully, and always keep safety first.

DANGER

- Do not use the product for the purposes listed below: 1. Medical equipment related to maintenance or
 - management of human lives or bodies.
 - 2. Mechanisms, machines, or equipment designed for the purpose of moving or transporting people.
 - 3. Critical safety components in machines or equipment. This product has not been planned or designed for purposes that require high levels of safety. Using the product in any of the ways described above creates the risk of loss of human life.
- Do not use in locations with or near dangerous substances such as flammable or ignitable substances. The product could ignite or burst into flames.
- While the product is in operation or in the state where it can be operated, avoid entering the operation range of the machine. In addition, do not make any adjustments to the interior or to the attached mechanisms while in operation. The actuator can move suddenly, possibly resulting in injury.
- Persons who use a pacemaker, etc., should keep a distance of at least 1 meter [3.28 ft.] away from the product. There is a possibility that the pacemaker will malfunction due to the magnetism of the strong magnet built into the product.
- When attaching the product, always firmly support and secure them (including workpieces) in place. Dropping or falling of the product or abnormal operation could result in
- Never attempt to modify the product. It could result in abnormal operation leading to injury, electrocution, or fire, etc. Never attempt inappropriate disassembly or assembly of the
- product's basic construction, or of its performance or functions. This could result in injury, electrocution, fire, etc.
- Do not splash water on the product. Splashing it with water, washing it, or using it underwater could result in abnormal operation of the product, leading to injury, electrocution, fire,

WARNING WARNING

- Do not use an actuator as a device for absorbing the shocks. and vibrations of machines or equipment. Doing so could possibly result in injury or damage to the machines or equipment.
- Do not use the product in excess of its specification range. Doing so creates the risk of product breakdown, loss of function, or damage. It could also drastically reduce operating life.

- Design safety circuits or equipment to ensure that damage to the product or injury does not occur if the device stops in the event of a system error such as an emergency stop or power failure.
- . When using the product in the following locations, make sure to implement adequate shielding measures Failure to do so may lead to a malfunction, which can cause damage to the product or injury.
 - 1. Locations where large currents and strong magnetic fields are emitted
 - 2. Locations where noise is emitted due to electrostatic, etc. 3. Locations that may be exposed to radiation
- Make sure to implement type D grounding (grounding resistance 100 Ω or less). There is a possibility of electrocution and malfunction due to electric leakage.
- Before installing the product to equipment, etc., confirm that the installation, wiring, and operating commands are appropriate. Using the product without checking could possibly result in injury caused by contact with moving parts or damage to the machines or equipment.
- Before supplying electricity to the device and before starting operation, always conduct a safety check of the area of machine operation. Unintentional supply of electricity could possibly result in electrocution, or in injury caused by contact with moving parts.
- Do not touch the terminal and the miscellaneous switches, etc., while the device is powered on. There is a possibility of electrocution and abnormal operatio.
- Do not damage the cords such as the cables. Damaging, forcibly bending, pulling, winding, or placing heavy objects on, or pinching cords could result in fire or electrocution due to electric leakage or conduction failure, or cause abnormal operation, etc.
- If abnormal noise is emitted or vibrations become abnormally high, immediately stop operation. Continuing to use the product could result in damage or break it, resulting in abnormal operation, or runaway, etc.
- Do not throw the product into fire. The product could explode and/or release toxic gases.
- Do not sit on the product, place your foot on it, or place other objects on it.
 - Doing so could result in a fall, injury due to the product falling down or falling over, damage to the product, or malfunction or runaway, etc. due to damage.
- When conducting any kind of operation for the product, such as maintenance, inspection, repair, or connection/ disconnection or replacement of piping, always turn off the electricity supply completely.
- Use the product within the recommended load and speed.

CAUTION

- Do not use the product in locations that are subject to direct sunlight (ultraviolet rays); locations with high humidity, dust, salt, or iron powder, or atmospheres including organic solvents, phosphate ester type hydraulic oil, sulfur dioxide, chlorine gas, acids, etc. It could lead to early shutdown of some functions, a sudden degradation of performance, and a reduced operating life.
- Do not use the product in atmospheres including corrosive gas, combustible gas, or flammable liquid, etc. It could lead to degraded strength due to rusting or cause the motor to ignite or explode.
- Make sure to use the specified controller for the product. Using another controller may cause product failure or runaway, etc.
- Install the main unit and controller in a location with low levels of dust. Installing them in a location with high levels of dust may cause malfunction.
- Do not install the product in a location subject to strong vibrations (4.9 m/s² [0.500 G] or higher). Strong vibrations may cause malfunction.
- When mounting the product, leave room for adequate working space around it. Failure to do so will make it more difficult to conduct routine maintenance, which could eventually lead to system shutdown or damage to the product.
- Do not bring magnetic media, within 1 meter [3.28 ft.] of the product. There is the possibility that the data on the magnetic media will be destroyed due to the magnetism of the magnet.
- Sitting on the product, placing your foot on it, or placing other objects on it may damage, dent, or deform the moving parts. It could damage or break it, resulting in operation shutdown or reduced performance.
- When performing installation or adjustment work, indicate that work is being performed to ensure that the power is not unintentionally turned ON, etc. It could cause electrocution or injury due to sudden actuator operation.
- Never conduct an insulation resistance test or withstand voltage test on the controller.
- Do not apply excessive force to the base of the main unit cable.
- Do not secure the connector of the main unit cable with bending moment applied.

ATTENTION

- When considering the possibility of using this product in situations or environments not specifically noted in the Catalog or Instruction Manual, or in applications where safety is an important requirement such as in an aircraft facility, combustion equipment, leisure equipment, safety equipment, and other places where human life or assets may be greatly affected, take adequate safety precautions such as the application with enough margins for ratings and performance or failsafe measures. Be sure to consult us with such applications.
- Isolate the operating parts of the machines or equipment, etc. with a protective cover, etc. to ensure that they do not come into contact with the human body.
- Configure the control so that the workpiece does not fall down in the event of a power failure.
 - Implement fall prevention control for workpieces, etc. in the event of a power failure or emergency stop of the machines or equipment.
- Check the instruction manual for information on product installation and wiring.
- When handling the product, wear protective gloves, protective goggles, safety shoes etc. as required to maintain safetv.
- Perform routine maintenance to confirm that the system requirements are met in order to prevent accidents.
- When the product becomes unusable or unnecessary, dispose of it properly as industrial waste.

 For inquiries about the product, contact your nearest KOGANEI sales office or the KOGANEI overseas group. The addresses and telephone numbers are shown on the back cover of this catalog.

Others

- Make sure to follow the items below.
 - 1. When using this product in systems, always use genuine KOGANEI parts or compatible parts (recommended parts). When conducting maintenance and repairs, always use genuine KOGANEI parts or compatible parts (recommended parts).
 - Always observe the prescribed methods and procedures.
 - 2. Never attempt inappropriate disassembly or assembly of the product's basic construction, or of its performance or functions.

KOGANEI shall not be held responsible for any problems that occur as a result of these items not being properly observed.

Handling instructions and Precautions



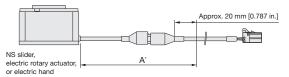
General Precautions

Environment

- Avoid using the main unit, controller, or teaching box in locations subject to water droplets or oil droplets, or dusty locations.
- **2.** Avoid using the product in locations where corrosive gases such as sulfuric acid or hydrochloric acid are emitted.
- Avoid using the product in locations subject to strong vibrations or shocks.

Wiring

- 1. The method for connecting the I/O wire for connecting to external devices such as a controller or programmable controller differs between the previous EWC-R and EWC-H controllers and the current EWHC-RA, EWHC-RS, EWHCP-RA, EWHCP-RS, EWHC-NH, EWHCP-NH, EW2C-H-NP, and EW2C-H-PN controllers. When replacing an existing controller, make sure to check the connection method in the instruction manual.
- Do not use the cable between the main unit and connector (indicated by A in the figure below) in a manner where it will be repeatedly bent.



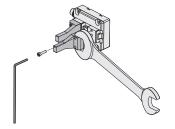
- * Approximately 50 mm [1.969 in.] from the main unit connector for the EWHRT40A and EWHRT60A electric rotary actuators.
- 3. Do not apply excessive force to the base of the cable on the main unit side. Secure the cable so that a load such as twisting or pulling is not applied to the connector. Do not secure the resin connector with bending moment applied.
- 4. Secure the cable so that a load such as twisting, pulling, or bending is not applied to the connector of the controller.

Others

1. Do not apply external force to the claw or workpiece attached to the main unit. Excessive force or external shocks may cause parts to become damaged or displaced. Make sure to check the operation and the settings, as this can cause faulty operation or displacement of the workpiece or claw.

In particular, the table does not move by external force with the electric hand flat type. Do not apply excessive shocks to the table. To manually move the table, use the straight groove for table operation.

- *The straight groove for table operation on the side of the main unit, which is used for manually operating the table, cannot be used if "-1" is selected as the cable direction. (EW2H8, EW2H18, EW2HL8, EW2HL18)
- 2. Make sure to read the instruction manual before use.
- 3. When mounting the claw to a table, perform screw tightening after securing the claw so that excessive force or shocks are not applied to the table or guide.



*See the table below for the torque for tightening to a table.

| Туре | Thread size | Thread size Thread depth (mm [in.]) | | |
|-----------|-------------|-------------------------------------|------------|--|
| EW2H8 | M2.5 | 3 [0.118] | 0.36 [3.2] | |
| EW2H18 | M3 | 3 [0.118] | 0.63 [5.6] | |
| EW2H28 | M3 | 3.5 [0.138] | 0.63 [5.6] | |
| EW2HL8 | M2.5 | 3 [0.118] | 0.36 [3.2] | |
| EW2HL18 | M3 | 3 [0.118] | 0.63 [5.6] | |
| EW2HL28 | M3 | 3.5 [0.138] | 0.63 [5.6] | |
| EWHA12A | M2.5 | 3 [0.118] | 0.36 [3.2] | |
| EWHA24A | M3 | 3 [0.118] | 0.60 [5.6] | |
| EWHA36A | IVIS | 3 [0.116] | 0.63 [5.6] | |
| EWHA6H | M2 | 3 [0.118] | 0.18 [1.6] | |
| EWHA12H | M2.5 | 2.5 [0.098] | 0.36 [3.2] | |
| EWHA24H | M3 | 2 5 [0 120] | 0.63 [5.6] | |
| EWHA36H | IVIS | 3.5 [0.138] | 0.63 [5.6] | |
| NS slider | M3 | 4 [0.157] | 0.63 [5.6] | |

- **4.** Use a combination of electric actuator and controller indicated in the chart on page $\[\mathfrak{S} \]$.
- Provide sufficient space around the controller (20 mm [0.787 in.] or more) to ensure ventilation.
- Use the F.G wire of the power cable for the ground terminal of the controller.

When using the EW2C-H-CC or EW2C-H-CCD (CC-Link type), it is recommended that the F.G wire of the power cable is grounded at a distance of 250 mm [9.843 in.] or less. If the distance is longer than 250 mm [9.843 in.], external noise may affect communication.

The following measures, including connections with peripherals, are required to conform with CE standards.

- 1. Attach a clamp filter to the power cable (2 turns).
- 2. Attach a clamp filter to the controller side of the relay cable.
 - EW2C-H-NP, EW2C-H-PN: 1 (2 turns)
 - · EW2C-H-CC: 3 (2 turns each)
 - EW2C-H-CCD: 4 (2 turns each)
- Do not use the relay cable bundled together with other cables or coiled.
- 4. Use the CC-Link cable with a maximum length of 30 m [98.425 ft.].
- When operating the product with a teaching box (EW2TB) connected, attach a clamp filter (2 turns) to the cable of the teaching box.
- **7.** The grease film may be lost if reciprocations are performed within a short distance.
 - It is recommended that you perform about five reciprocations at full stroke every 5,000 to 10,000 reciprocations to restore the grease film.
- **8.** Set the mass of the workpiece to actually grip to about 1/10 to 1/20 of the gripping force.
- 9. When moving the electric hand with the workpiece gripped, set the mass of the workpiece to about 1/30 to 1/50 of the gripping force.
- 10.Use the figures in the specifications charts and graphs as rough estimates, as the mass of the workpiece that can be gripped differs greatly according to factors such as the claw material and shape, state of the gripping surface, and workpiece transfer speed.
- 11. When pressing (gripping) a workpiece, be sure to use the Pressing mode (gripping mode). Pressing (gripping) in Positioning mode will result as error and will damage the actuator.

Electric hand

Standard type



Specifications

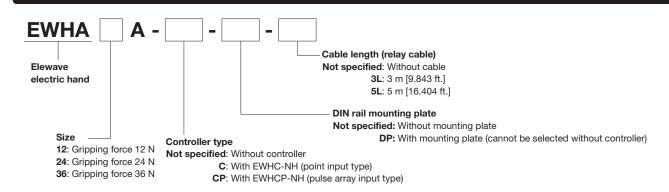
Main unit basic specifications

| Item | | Туре | EWHA12A | EWHA24A | EWHA36A | |
|--|------------------------|---------------|---|--|------------|--|
| Motor | | | Two phase stepping motor | | | |
| Maximum speed (one side, when using positioning | mm/s [in/sec] | 70 [2.756] | 35 [1.378] | 24 [0.945] | | |
| Maximum speed (one side, when using gripping | mode) | mm/s [in/sec] | 35 [1.378] | 10 [0.394] | 10 [0.394] | |
| Minimum speed (one side) | | mm/s [in/sec] | | 1 [0.039] | | |
| Maximum gripping force ⁻¹ | | N | 12 to 17 | 22 to 35 | 33 to 47 | |
| Operating temperature range °C [°F] | | | 0 to 40 [32 to 104] | | | |
| Open/closed strokemm mm [in.] | | | 14 [0.551] (7 mm [0.276 in.] on one side) | 20 [0.787] (10 mm [0.394 in.] on one side) | | |
| Repeated positioning precisionmm | | mm [in.] | ±0.03 [0.001] | ±0.03 [0.001] ±0.05 [0.002] | | |
| | Мр | N·m [in·lbf] | 0.05 [0.4] 0.1 [0.9] | | [0.9] | |
| Dynamic allowable moment ⁻² | Му | N·m [in·lbf] | 0.03 [0.3] | 0.1 | [0.9] | |
| Mr N·m [in·lbf] | | 0.06 [0.5] | 0.2 [1.8] | | | |
| Maximum payload (one side) ⁻³ kg [lb] | | | 0.3 (0.15) [0.661 (0.331)] | 0.5 (0.25) [1.102 (0.551)] | | |
| Mass | | kg [lb] | 0.17 [0.375] | 17 [0.375] 0.26 [0.573] | | |
| Applicable controllers | Applicable controllers | | | EWHC-NH,EWHCP-NH | | |

^{*1} The maximum gripping force at gripping level 10. For details on the gripping force and gripping speed, see the graph on page 🐠 .

See pages 35 and 36 for the controller specifications.

Order Codes



Additional parts

Point input type controller

[Accessories]

· Power cable

· I/O cable

EWHC - NH -

DIN rail mounting plate

Not specified: Without mounting plate **DP**: With mounting plate

Cable (relay cable)*1 *1 Robot cable



Cable length 3L: 3 m [9.843 ft.] **5L**: 5 m [16.404 ft.]

Pulse array input type controller

[Accessories]

· Power cable

· I/O cable

· Pulse array input cable

· Conversion cable for pulse array input connector

DIN rail mounting plate Not specified: Without mounting plate DP: With mounting plate

Teaching 2 box



*2 See page 59 for the specifications and dimensions.

DIN rail mounting plate

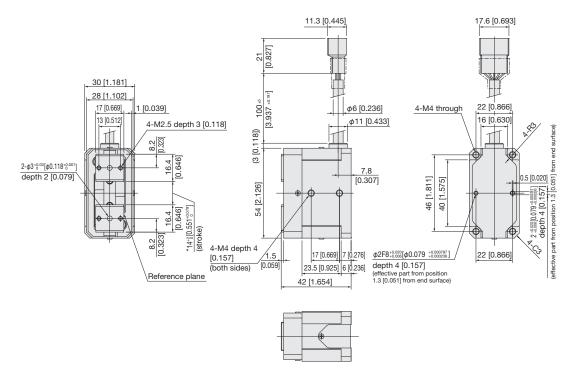




^{*2} The dynamic allowable moment is safety coefficient 10 to the allowable moment (page 39). However, the value is not guaranteed.

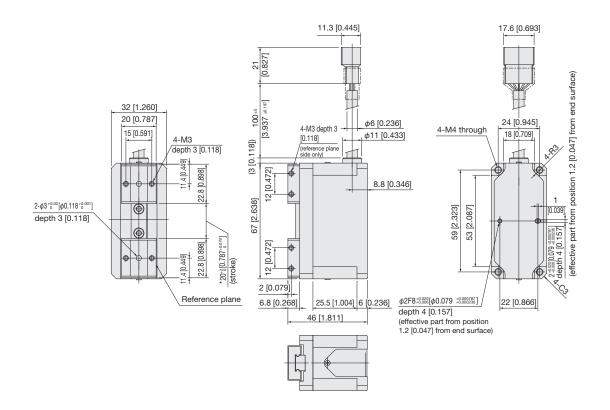
^{*3} Total mass of both side claws mounted to table.

EWHA12A



^{*}Dimensions of the origin position on the open side. Use the origin shift function when it is necessary to adjust the origin position.

EWHA24A EWHA36A



^{*}Dimensions of the origin position on the open side. Use the origin shift function when it is necessary to adjust the origin position.

Electric hand

High-speed type



Specifications

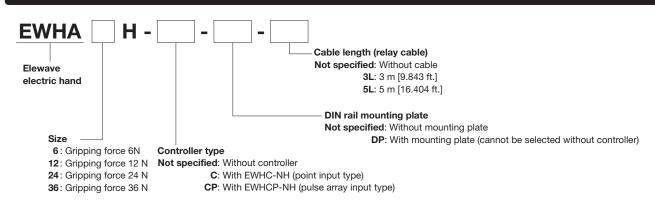
Main unit basic specifications

| Item | | Туре | EWHA6H | EWHA12H | EWHA24H | EWHA36H | |
|---|-------|---------------|---|--|---|-------------|--|
| Motor | | | Two phase stepping motor | | | | |
| Maximum speed (one side, when using positioning r | node) | mm/s [in/sec] | 140 [5.512] | 180 [7.087] | 120 [4.724] | 100 [3.937] | |
| Maximum speed (one side, when using gripping n | node) | mm/s [in/sec] | 50 [1.969] | 35 (10) [1.378 (0.394)]*1 | 20 [0.787] | 10 [0.394] | |
| Minimum speed | | mm/s [in/sec] | | 1 [0.03 | 9] | | |
| Maximum gripping force*2 | | N | 5 to 9 | 11 to 16 | 22 to 32 | 34 to 46 | |
| Operating temperature range | | °C [°F] | 0 to 40 [32 to 104] | | | | |
| Open/closed stroke | | mm [in.] | 14 [0.551] (7 mm [0.276 in.] on one side) | 22 [0.866] (11 mm [0.433 in.] on one side) | 26 [1.024] (13 mm [0.512 in.] on one side | | |
| Repeated positioning precision | | mm [in.] | ±0.03 | [0.001] | ±0.05 | [0.002] | |
| | Мр | N·m [in·lbf] | 0.03 [0.3] | 0.06 [0.5] | 0.09 [0.8] | | |
| Dynamic allowable moment ^{*3} | Му | N·m [in·lbf] | 0.03 [0.3] | 0.05 [0.4] | 0.08 [0.7] | | |
| Mr N⋅m [in-lbf] | | 0.05 [0.4] | 0.13 [1.2] | 0.22 [1.9] | | | |
| Maximum payload (one side) ^{*4} kg [lb] | | | 0.2 (0.1) [0.441 (0.220)] | 0.3 (0.15) [0.661 (0.331)] | 0.5 (0.25) [1.102 (0.551)] | | |
| Mass kg [lb] | | 0.15 [0.331] | 0.29 [0.639] | 0.35 [0.772] | 0.36 [0.794] | | |
| Applicable controllers | | | | EWHC-NH, EW | /HCP-NH | | |

- *1 The maximum speed of the EWHA12H at gripping level 1 to 5 is 10 mm/s [0.394 in/sec].
- *2 The maximum gripping force at gripping level 10. For details on the gripping force and gripping speed, see the graph on page @. *3 The dynamic allowable moment is safety coefficient 10 to the allowable moment (page ③). However, the value is not guaranteed.
- *4 Total mass of both side claws mounted to table.

See pages 35 and 36 for the controller specifications.

Order Codes



Additional parts



Pulse array input type Controller

[Accessories]

- · Power cable · I/O cable
- · Pulse array input cable
- Conversion cable for pulse array input connector

DIN rail mounting plate

Not specified: Without mounting plate **DP**: With mounting plate

Teaching⁻² box



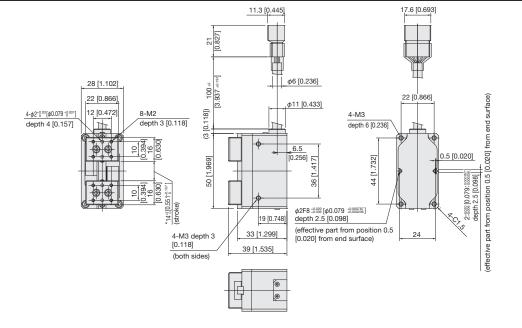
*2 See page 59 for the specifications and dimensions.

DIN rail mounting plate

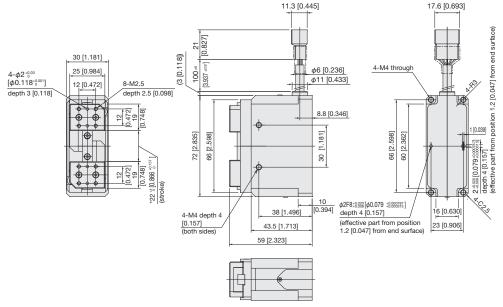


EWHCP - NH -

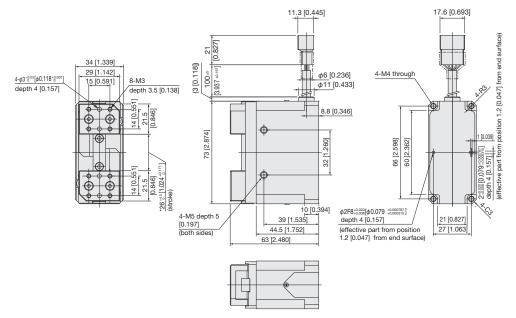
EWHA6H



EWHA12H



EWHA24H EWHA36H



^{*}Dimensions of the origin position on the open side. Use the origin shift function when it is necessary to adjust the origin position.

Controller

Point input type



CE

Specifications

| Item | Туре | EWHC-NH |
|------------------------|----------------------------------|---|
| | Motor drive system | Microstep drive |
| | Control method | Closed loop control ⁻¹ |
| | Operating method | PTP, force control |
| | Origin detection method | Stroke end detection |
| Axis control | Position detection method | Encoder A/B phase output |
| | Minimum setting distance (angle) | 0.01 mm [0.0003 in.] |
| | Acceleration setting | 1 to 100 % |
| | Point setting | 64 points |
| | Point input method | Numeric input, teaching input, direct teaching |
| | Point setting input | 6 point (POS0~POS5) photocoupler receptor 5 mA TYP/point |
| | Control input | 3 point (ORG, START, STOP) photocoupler receptor 5 mA TYP/point |
| | Control output | 4 point (READY, BUSY, HOLD, INPOS) 30 mA Max./point |
| External input/output | Error detection output | Overload, wiring disconnection, data error, system error |
| | External communication | RS232C 1 ch (computer, TB communication) |
| | Motor drive output | Dedicated cable (with F.G.) |
| | Encoder input | Dedicated cable (shielded) |
| | Mass | 0.2 kg [0.441 lb] |
| | Power supply | DC 24 V±10 % 1.0 A Max. (motor, I/O power supply shared) ² |
| | Operating temperature | 0 to 40 °C [32 to 104°F] |
| O | Operating humidity | 35 to 85 % RH (without condensation) |
| General specifications | Storage temperature | -10 to 65 °C [14 to 149°F] |
| | Backup | Setting conditions retained in EEPROM |
| | Noise resistance | IEC61000-4-4 level 3 |
| | Accessories | I/O cable, power cable |

^{*1} Missed step detection and force control when gripping are performed via a rotary encoder.

Maximum consumption current (electric hand)

| 11 | 1 |
|----|---|
| LA | 4 |
| | |
| | |

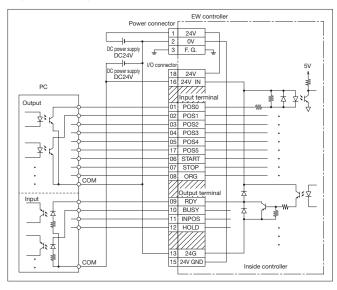
| Model | EWM5 | EWHA12A | EWHA24A | EWHA36A | EWHA6H | EWHA12H | EWHA24H | EWHA36H |
|-----------------------------|------|---------|---------|---------|--------|---------|---------|---------|
| Maximum consumption current | | 0.6 | | | | | 1.0 | |

Controller Wiring Method

1. When using the internal power supply of the controller (electric hand)

EW controller 1 24V 2 0V 3 F. G. 118 24V 16 24V IN Input term 01 POS0 02 POS1 03 POS2 04 POS3 05 POS4 PC POS4 POS5 START STOP ORG ///// Output te BUSY INPOS HOLD

2. When not using the internal power supply of the controller (electric hand)



 $^{^{\}star}2$ The maximum consumption current value differs according to the actuator. See the table below.

Controller

Pulse array input type





Specifications

| Item | Туре | EWHCP-NH | | |
|------------------------|--|---|--|--|
| | Motor drive system | Microstep drive | | |
| | Control method | Closed loop control ^{*1} | | |
| | Operating method | Position control and force control via pulse array input | | |
| Axis control | Origin detection method | Stroke end detection | | |
| AXIS CONTROL | Position detection method | Encoder A/B phase output | | |
| | Pulse array input method | Differential line driver/open collector | | |
| | Maximum input pulse frequency ² | Max. 200 kpps (differential line driver)/Max. 60 kpps (open collector) | | |
| | Pulse array input instruction format | CW/CCW, pulse/code (positive/negative logic available) | | |
| | Control input | 6 points (alarm reset, clear counter, pushing mode transfer, servo ON, pulse input prohibited/ori- gin return stopped, origin return) 5 mA TYP/point | | |
| | Control output | 4 points (preparations complete, pulse input reception available, positioning complete/pushing operation of plete, zone output) 30 mA Max./point | | |
| External input/output | Error detection output | Overload, data error, system error | | |
| | External communication | RS232C 1 ch (computer, TB communication) | | |
| | Motor drive output | Dedicated cable (with F.G.) | | |
| | Encoder input | Dedicated cable (shielded) | | |
| | Pulse array input | Dedicated cable (twisted pair cable) | | |
| | Mass | 0.2 kg [0.441 lb] | | |
| | Power supply | DC 24 V±10 % 1.0 A max. (motor, I/O power supply shared) ³ | | |
| | Operating temperature | 0 to 40 °C [32 to 104°F] | | |
| General specifications | Operating humidity | 35 to 85 % RH (without condensation) | | |
| General specifications | Storage temperature | -10 to 65 °C [14 to 149°F] | | |
| | Backup | Setting conditions retained in EEPROM | | |
| | Noise resistance | IEC61000-4-4 level 3 | | |
| | Accessories | I/O cable, power cable, pulse array input cable 4, conversion cable for pulse array input connector x 2 5 | | |

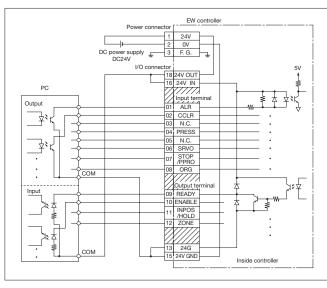
^{*1} Missed step detection and force control when gripping are performed via a rotary encoder.

Maximum consumption current (NS slider, electric hand)

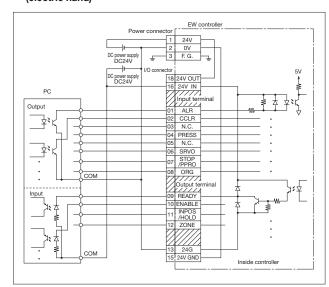
| Model | EWM5 | EWHA12A | EWHA24A | EWHA36A | EWHA6H | EWHA12H | EWHA24H | EWHA36H |
|-----------------------------|------|---------|---------|---------|--------|---------|---------|---------|
| Maximum consumption current | 0.6 | 0.6 | | | | | 1.0 | |

Controller Wiring Method

1. When using the internal power supply of the controller (electric hand)



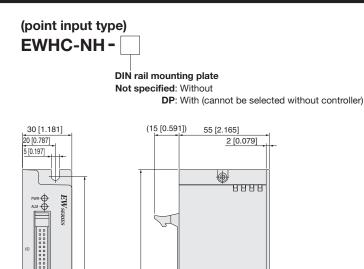
2. When not using the internal power supply of the controller (electric hand)



^{*2} The actual maximum input pulse count is regulated by the maximum speed of each actuator.
*3 The maximum consumption current value differs according to the actuator. See the table below.

^{*4} The length of the pulse array input cable is 1 m [3.281 ft.].

^{*5} Note that the method for connecting the pulse array input cable differs for the differential line driver input and open collector input (see the instruction manual for details).

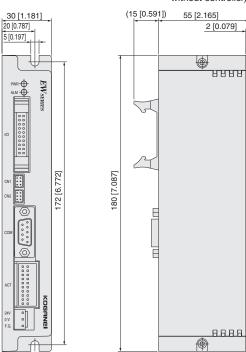


180 [7.087]

(pulse array input type) **EWHCP-NH-**

> DIN rail mounting plate Not specified: Without

DP: With (cannot be selected

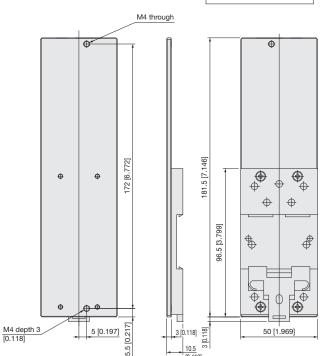


Controller dimensions mm [in.]

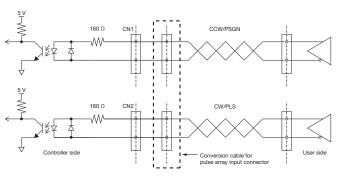
Controller wiring method (pulse array input type)

DIN rail mounting plate Included M4x0.7 EW2DP 2.6 [0.102]

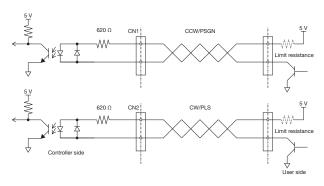
RARA



Differential line driver input circuit



Open collector input circuit

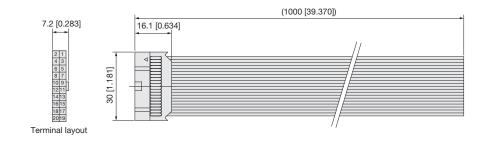


[Caution] When applying voltage of 5.5 V or higher, add current limit resistance (10 mA or less).

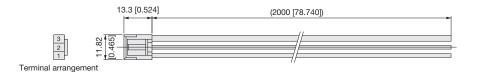
Controller included

• I/O cable

EW2KI

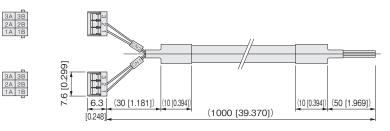


 Power cable EW2KP



• Pulse array input cable (pulse array input type controller only)

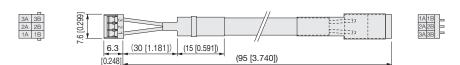
EWHKY



Conversion cable for pulse array input connector (pulse array input type controller only)

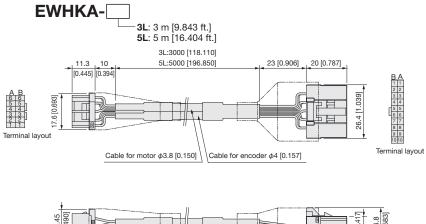
*Make sure to use this conversion cable when the pulse array input signal is a differential line driver.

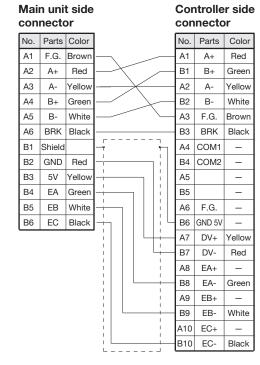
EWHKC



Cable

• Relay cable (robot cable)

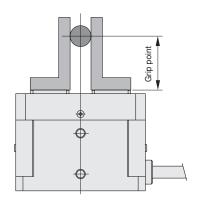




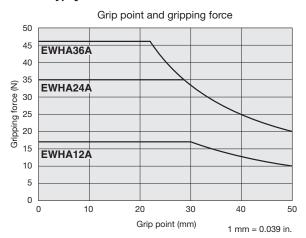
Selection guidelines

Electric hand

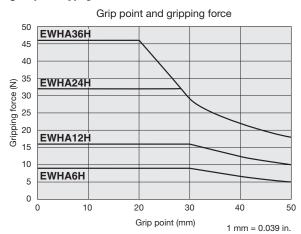
Grip point gripping force limitation



Grip point and gripping force graph [Standard type]

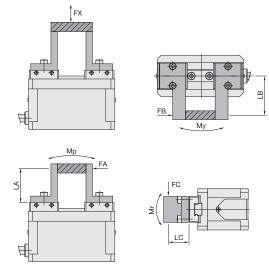


[High-speed type]



*Indicates the grip point of the maximum gripping force for each size. Set a grip point at or below the allowable moment (Mp).

Allowable load and static allowable moment



- lacktriangle Mp = FA x LA (N·m [in·lbf])
- ulletM = FB x LB (N·m [in·lbf])
- lacktriangleMr = FC x LC (N·m [in·lbf])

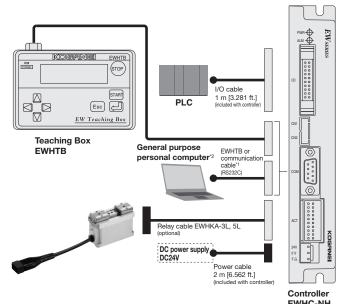
[Standard type]

| Load and moment | I I A | Mp N·m [in·lbf] | My N·m [in·lbf] | Mr N·m [in·lbf] |
|--------------------|-------|--------------------|--------------------|--------------------|
| EWHA12A | 40 | 0.51 [4.5] | 0.3 [2.7] | 0.6 [5.3] |
| EWHA24A EWHA36A | 120 | 1.0 [8.9] | 1.0 [8.9] | 2.0 [17.7] |

[High-speed type]

| Load and moment | I I A | Mp N·m [in·lbf] | My N·m [in·lbf] | Mr N·m [in·lbf] |
|--------------------|-------|--------------------|--------------------|--------------------|
| EWHA6H | 59 | 0.26 [2.3] | 0.26 [2.3] | 0.46 [4.1] |
| EWHA12H | 118 | 0.57 [5.0] | 0.48 [4.2] | 1.29 [11.4] |
| EWHA24H EWHA36H | 154 | 0.9 [8.0] | 0.75 [6.6] | 2.16 [19.1] |

System configuration (example)



*1 RS232C cable (for reference)

Specifications: D-sub 9 pin (female) <> D-sub 9 pin (female)/cross cable Type: C232R-EC0915 (1.5 m [4.921 ft.])/C232R-EC0930 (3.0 m [9.843 ft.]) Manufacturer: Elecom Co., Ltd.

The communication cable must be provided by the customer.

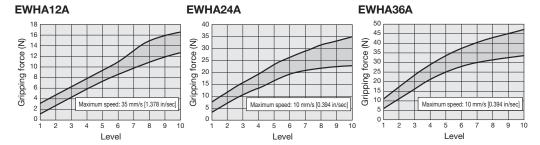
*2 The support software for setting the controller can be downloaded from the KOGANEI website free of charge.

Handling instructions and Precautions

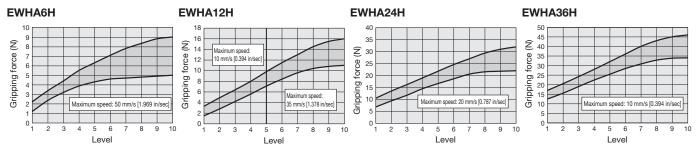
Gripping force range

Force is generated within the lower graph range at the set level. However, the gripping force repeat precision in the same position is within 5 %.

[Standard type]



[High-speed type]



*The maximum speed up to level 5 is 10 mm/s [0.394 in/sec].

Electric hand operation mode (for the point input type controller)

| | Positioning | | | ping [*] | Gripping with acceleration/deceleration movement |
|----------------------|---|---|--------------------------------------|--------------------------------------|--|
| Mode | Acceleration or deceleration movement is stopped at t | • | Perform operation speed and gripping | n at a constanting at the set force. | Perform acceleration/deceleration movement and add gripping operation. |
| Setting value | A | I | С | 0 | U |
| Description | Move to the position of the specified point with the coordinates of 0 as the origin position | Move to the position of the specified point from the current position | Operate to close side | Operate to open side | Move to the specified point and perform gripping operation at the speed of PRM7 from the distance before the point specified at PRM8 |
| Operation pattern | Point specified speed | Point specified position | Point specified speed 0 | Workplece gripping | Point specified speed PRM8 PRM9 Description flowed transforced (limit width) PRM7 specified speed Workpiece gripping Point specified position |
| Remarks | | _ | | _ | Suitable for high-frequency soft gripping. |

^{*}Do not use C to O, or O to C motion in gripping mode as it will result in malfunction.

^{*}The above gripping force range is an estimate.